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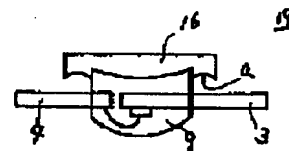
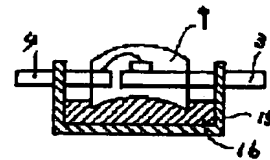
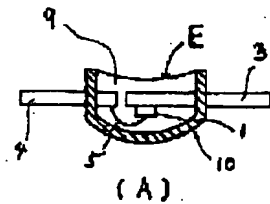
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APPLICANT : VICTOR CO OF JAPAN LTD;

INVENTOR : NITORI KOICHI;

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TITLE : LIGHT EMITTING DEVICE AND ITS
MANUFACTURE



ABSTRACT : PURPOSE: To provide a light emitting device, which has two optical faces favorable in external appearance, and a method of manufacturing this light emitting device at low cost.

CONSTITUTION: Epoxy resin 9 is injected into the first mold 10 for forming a first optical face as shown in (A), and an assembly is inserted therein, and the epoxy resin 9 is thermoset by molding method, and then, this epoxy resin 9 is separated from the first mold 10. Next, the separated epoxy resin 9 is turned over as shown in (B), and with the surface part E downward, it is installed in the second mold 15, and unhardened epoxy resin 16 is injected additionally. Furthermore, a light emitting diode device 17, where the second optical face outputting a light is flat as shown in (C), can be gotten by thermosetting the epoxy resin 16 and separating it from the second mold 15.

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